Replace Festo Collet-Closer Solenoid with MAC for Manual / Pneumatic Collet Actuator

MAC Dual Single Solenoid kit to replace Festo (Pneumatic/Manual Collet Actuator)

p/n 997-09-003

Air line: 10' (x2)

Solenoid cable, 5' (x2)

Screws: 6-32 x 1-1/4
Replace old solenoid cables with new
Cable labeled 1 is “clamp” (M12)
Cable labeled 2 is “unclamp” (M13)
Route cable #1 to TB1-14 (clear or red wire) and TB1-15 (black wire)
Route cable #2 to TB1-12 (black wire) and TB1-13 (clear or red wire)

ROUTE AIR
Route air line from A port on MAC
with cable #2 to rear (unclamp) of collet closer
Route air line from A port on MAC
with cable #1 to collet closer pressure gage, if so equipped, else to front (clamp) of collet closer.

INSTALLATION
Mount MAC valve in existing enclosure, if it fits, or wherever convenient using 6-32 screws provided.