for Slide Brake, Spindle Purge or Collet Closer Lube

OmniTurn GT75 Air

Solenoid cable, 5'
Air line: 10'
Union Tee
Plugs & washers (or plugged hoses) for Festo manifold
Screws: 6-32 x 1-1/4

MAC Single Solenoid kit to replace Festo
p/n 997-09-002

Collet Closer Adjustment (0 - 60 psi as required)
NOTE: Pressure reads when collet is CLOSED.

Slide Brake Solenoid CC Lube Solenoid Spindle Air Solenoid (Left to Right)
Main Air Regulator: Set to 60psi
Parts Catcher (left) and Collet Closer Solenoid Valves
Coalescing Filter

Spindle Pressure Regulator (Factory Set @ 6psi)

Collet Closer Lube Regulator (Factory Set: 15psi Dinham 10psi MicroCentric)
INSTALLATION
Mount MAC valve wherever convenient using 6-32 screws provided.

WIRING
Replace old solenoid cables with new
If replacing Spindle Purge, route cable to TB1-4 & TB1-8
If replacing Slide Brake, route cable to TB1-8 & TB1-9
If replacing Collet Closer Lube, route cable to TB1-20 & TB1-21

ROUTE AIR
Route air as appropriate for Spindle Purge, Slide Brake, or Collet Closer Lube function.