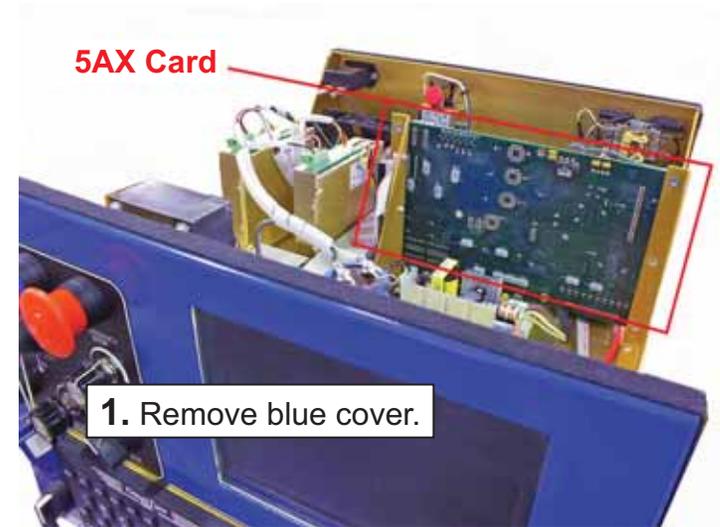


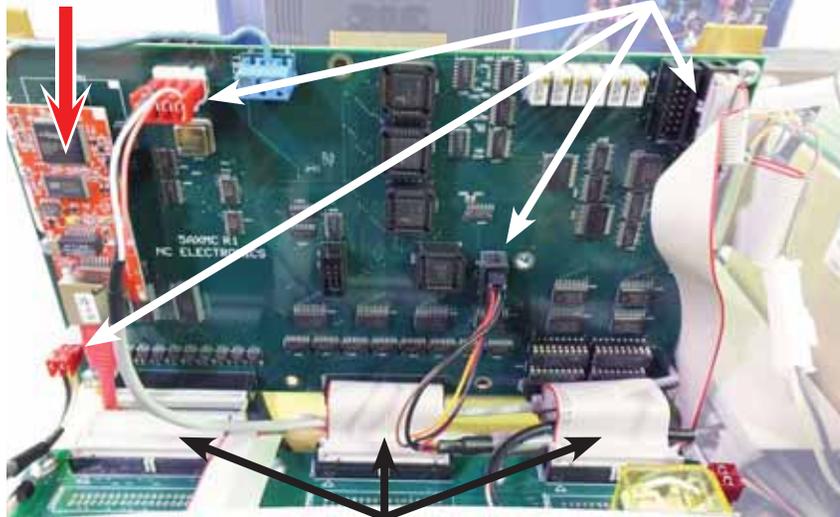
To remove "5AX" Motion Card in G4 Control

1. Remove blue cover.
2. Unplug all cables on backside of 5AX card.
- 3a. Gently and carefully remove "Rabbit" module so ethernet cable can be unplugged.
- 3b. Carefully unplug "Rabbit" module from ethernet cable.
4. Unplug cable at grey header on in-board mounting bracket.
5. Remove four screws holding 5AX card mounting brackets to chassis.
6. Remove six screws holding mounting brackets to 5AX card.



**3a.** Gently & carefully remove "Rabbit" module so ethernet cable can be unplugged

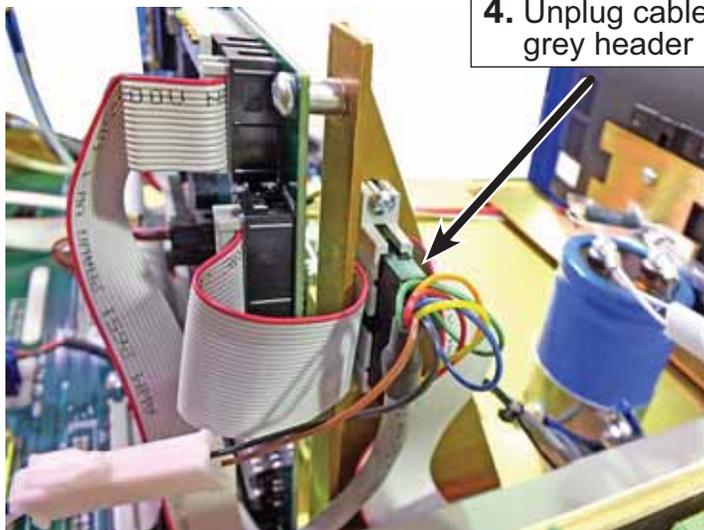
**2.** Unplug all cables



**3b.** New 5AX card has "Rabbit" module, so disconnect module from ethernet cable.

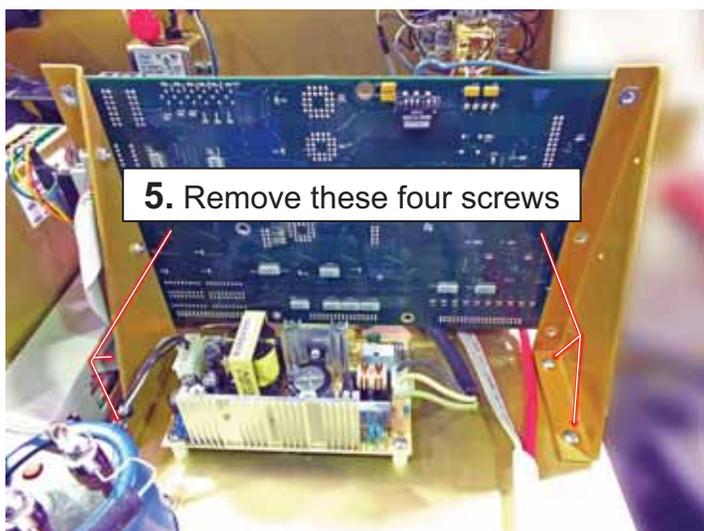
**NOTE:** "Rabbit" module on new 5AX may need to be removed to properly connect ethernet cable.





4. Unplug cable at grey header

6. Remove six screws holding mounting brackets to 5AX card, and attach the brackets on new 5AX card. Replug three ribbon cables to connect card. Re-attach brackets to chassis. Replug cable at grey header on inboard bracket. Re-plug ethernet cable to "Rabbit" module. Re-plug module onto card, if removed. Check all connections as shown below.



5. Remove these four screws

